

# Thick-Core Fibers: Properties, possibilities and new applications

**Karl-Friedrich Klein**

**FH/University of Applied Sciences  
Giessen-Friedberg (Germany)**



**100 JAHRE**  
*Ingenieur-Ausbildung in Friedberg*



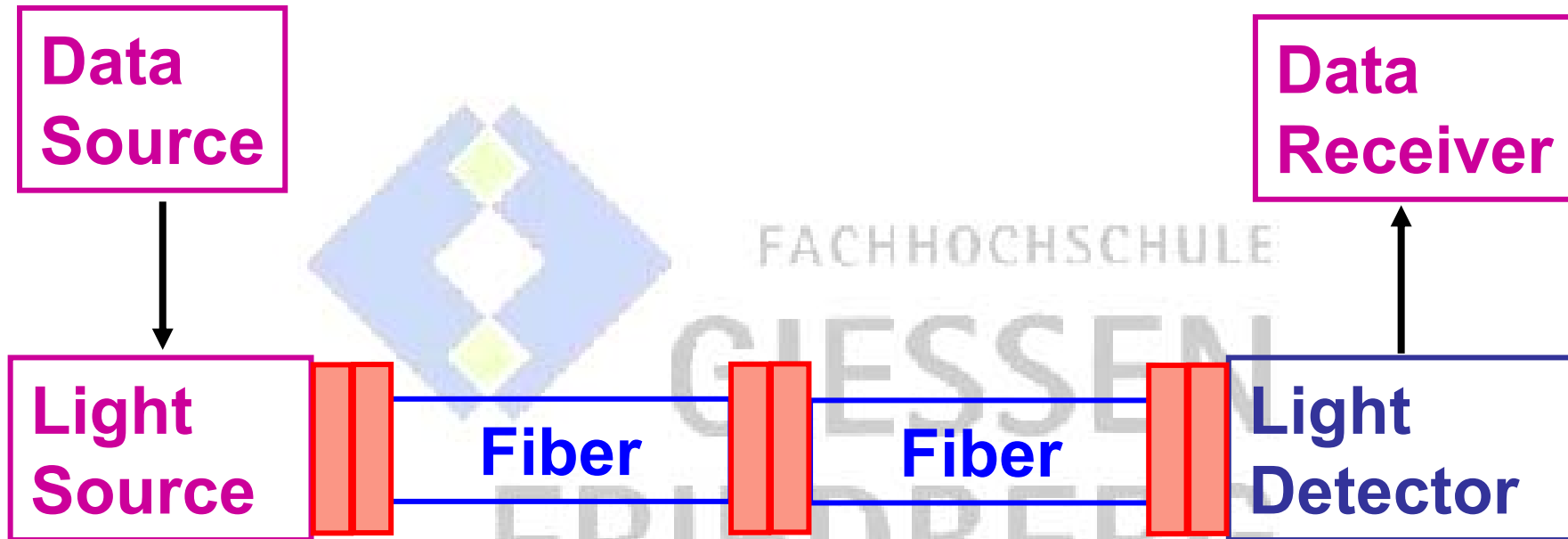
**PRESENTATION AT FIBERCOMM**

**16.Meeting of ITG „Polymer Optical Fibers“  
Messe Munich, 25th June 2003**

# Content

- **Introduction**
- **Fiber-types (overview)**
- **Selected properties for new applications**
  - All-Silica fibers: UV and IR**
  - HCS-fibers: detector fibers**
  - POF: UV-transmission**
  - FPOF: scintillating fibers**
- **Outlook**

# Optical systems for data transmission



- attenuation
- bandwidth
- life-time, reliability
- others

- requirements
- determination of critical points
- optimization of the whole system

# Fiber-optic systems: general overview

**Applications:  
Different wavelengths  
extrinsic effects**

**Light  
Sources**

**TC-Fiber**

**TC-Fiber**

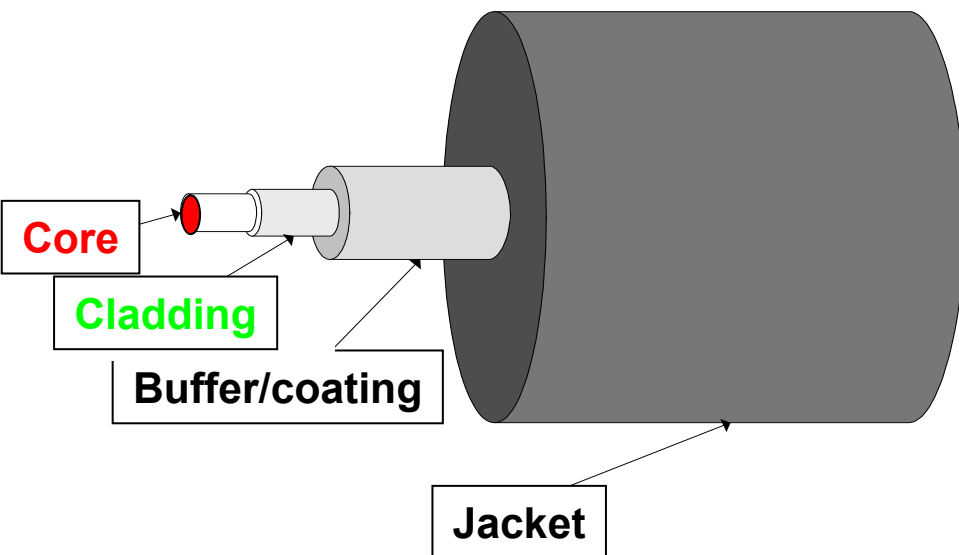
**Light  
Detectors**

**mainly: lightguidance only**

- on-line measurements
- miniaturization
- **system optimization**

# Fiber-types with big core diameter

- **(Single-) Step-Index Fibers**
- **Multiple-Step-Index Fibers**
- **Graded-Index Fibers**
- **Fiber Bundles**



## Different materials:

- **Core**
- **Cladding**
- **Coating/Buffer**
- **Jacket**

# Fiber-types with big core diameter

- (Single-) Step-Index Fibers

- Multiple-Step-Index Fibers
- Graded-Index Fibers
- Fiber Bundles

Different functions and requirements (depending on the applications)

Determine the critical ones for the application in mind

## Different materials:

- Core
- Cladding
- Coating/Buffer
- Jacket

# Main types of Step-Index Fibers

- **All-Silica Fibers**

  - **Undoped silica: high-/low OH**

  - **(Ge-doped silica)**

  - **F-doped silica (undoped silica)**

- **Polymer-Clad Silica-Fibers (including HCS)**

  - **Undoped silica: high-/low OH**

  - **Hard-Clad, silicone, Teflon, others**

- **Polymer Optical Fibers (POF)**

  - **PMMA (PS, PC, silicone, others)**

  - **Different materials possible / available**

- **Fluorescent Polymer Optical Fibers (FPOF)**

  - **Doped polymers (see POF)**

  - **Different materials possible / available**

# Basics for selection

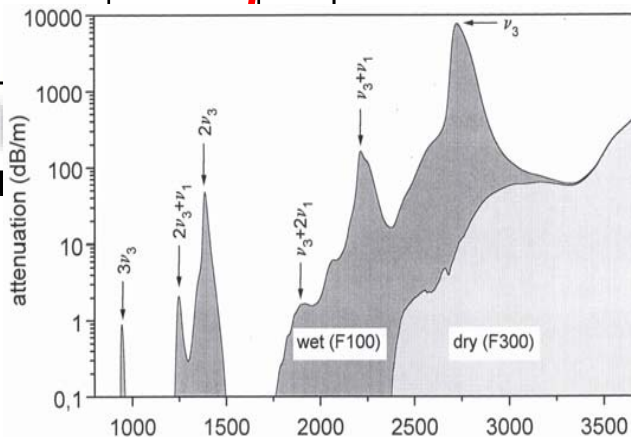
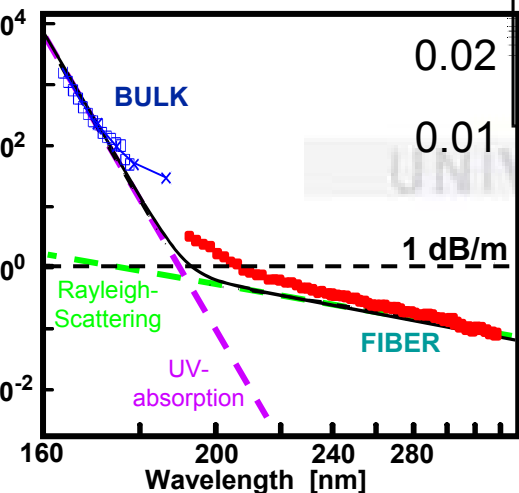
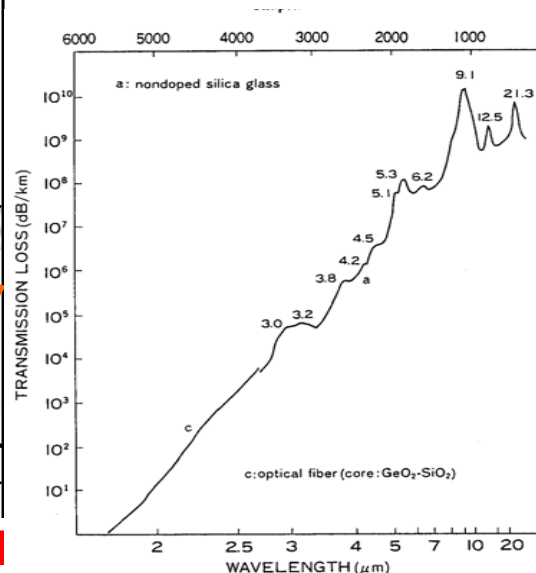
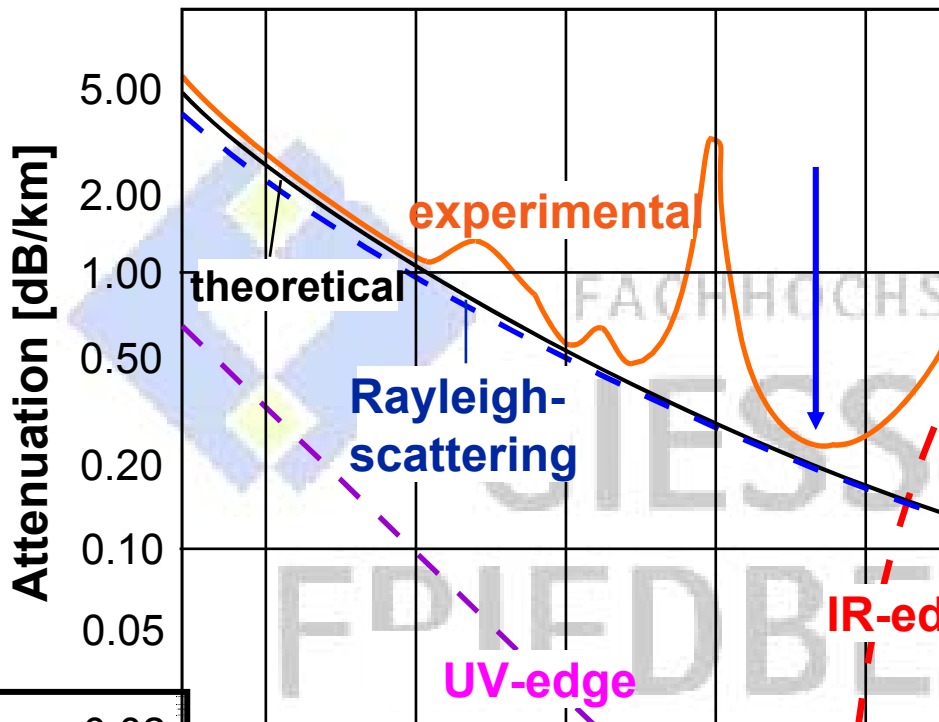
- **Attenuation**
    - Wavelength**
    - excitation-dependence (DMA)**
  - **Pulse-spreading**
    - Refractive-index difference**
    - excitation-dependence (DMD)**
  - **Bending-performance on ...**
  - **Strength**
  - **Temperature-resistance**
  - **Radiation-resistance**
  - **Chemical resistance**
  - **Connectorization, handling**
  - **Others**
- other components for the whole system**

# Properties of AS-Fibers

- **Core diameter:** 100 .. 1500  $\mu\text{m}$
- **Cladding-Core-Ratio:** 1.05 .. 2.5
- **Numerical aperture:** 0.10 to 0.28  
(with Ge-doped core: 0.32 possible)
- **Coating:**
  - UV-acrylate
  - Polyimide
  - Silicone
  - Hard-Clad possible
- **Attenuation:** < 1.0 dB/km at 1.55  $\mu\text{m}$
- **Bandwidth:** approx. 20 MHz\*km

# Attenuation of AS-fibers

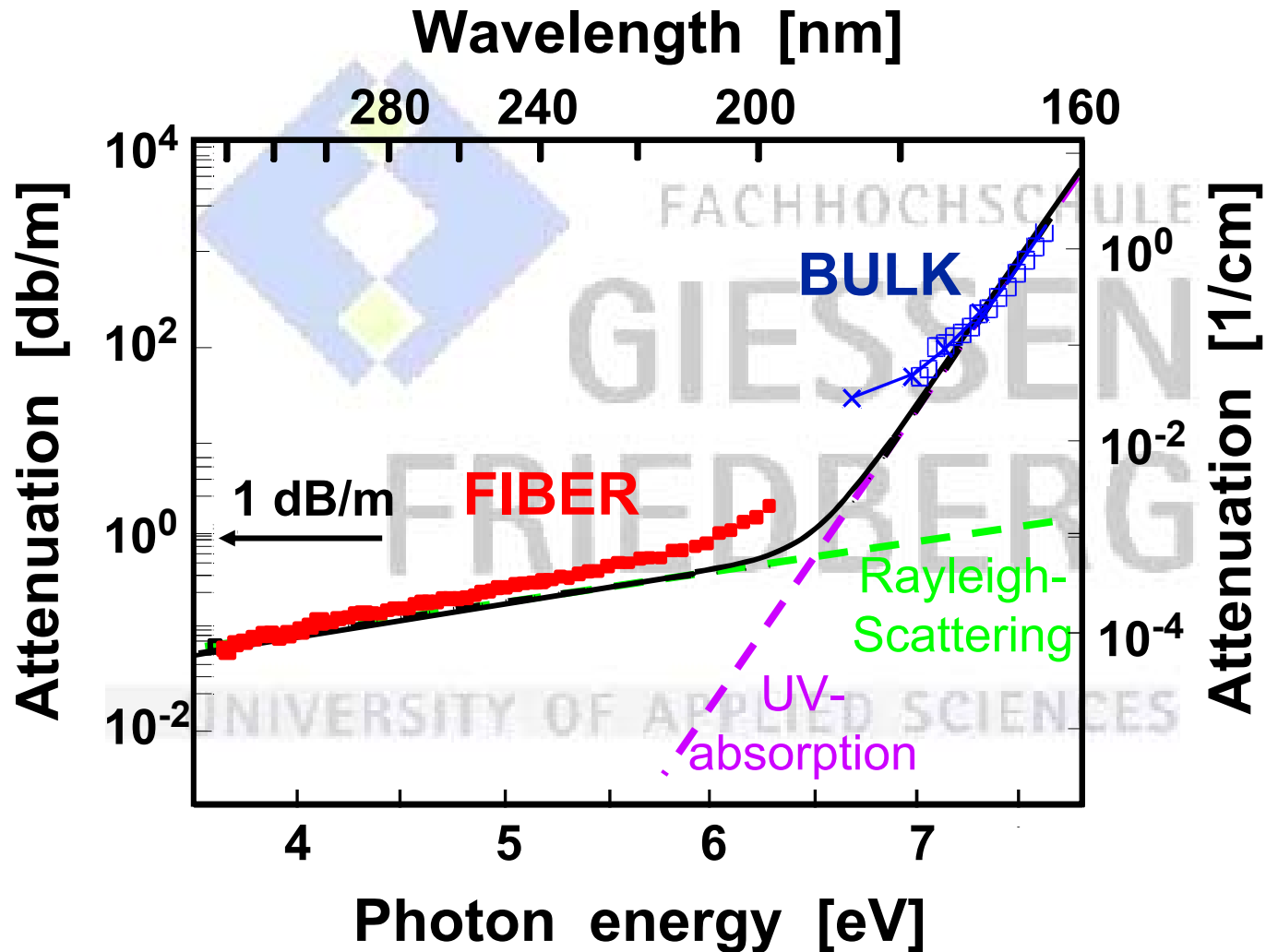
UV



IR

# UV-attenuation in silica

Source: Heraeus Quarzglas



# Transmission properties

$$-\frac{dI}{dz} = \left( \alpha_0 + \Delta\alpha(z) \right) \cdot I + \beta \cdot I^2$$

Basic attenuation    Two-photon absorption  
 UV-induced attenuation

**Absorption coefficient**

$\lambda$ [nm]	$\alpha_0$ [ $10^{-4}$ cm $^{-1}$ ]	[dB/m]	$\beta$ [cm/MW]
193	40	1.7	$2 \times 10^{-3}$
248	10	0.5	$5 \times 10^{-5}$
266	5.0	0.25	$3.6 \times 10^{-5}$
308	2.7	0.13	$3.6 \times 10^{-7}$

**Defects**

214 nm:  $E_\alpha'$ -center



229 nm:  $E_\beta'$ -center



243 nm: ODC 1



254 nm: ODC 2



266 nm: NBOHC



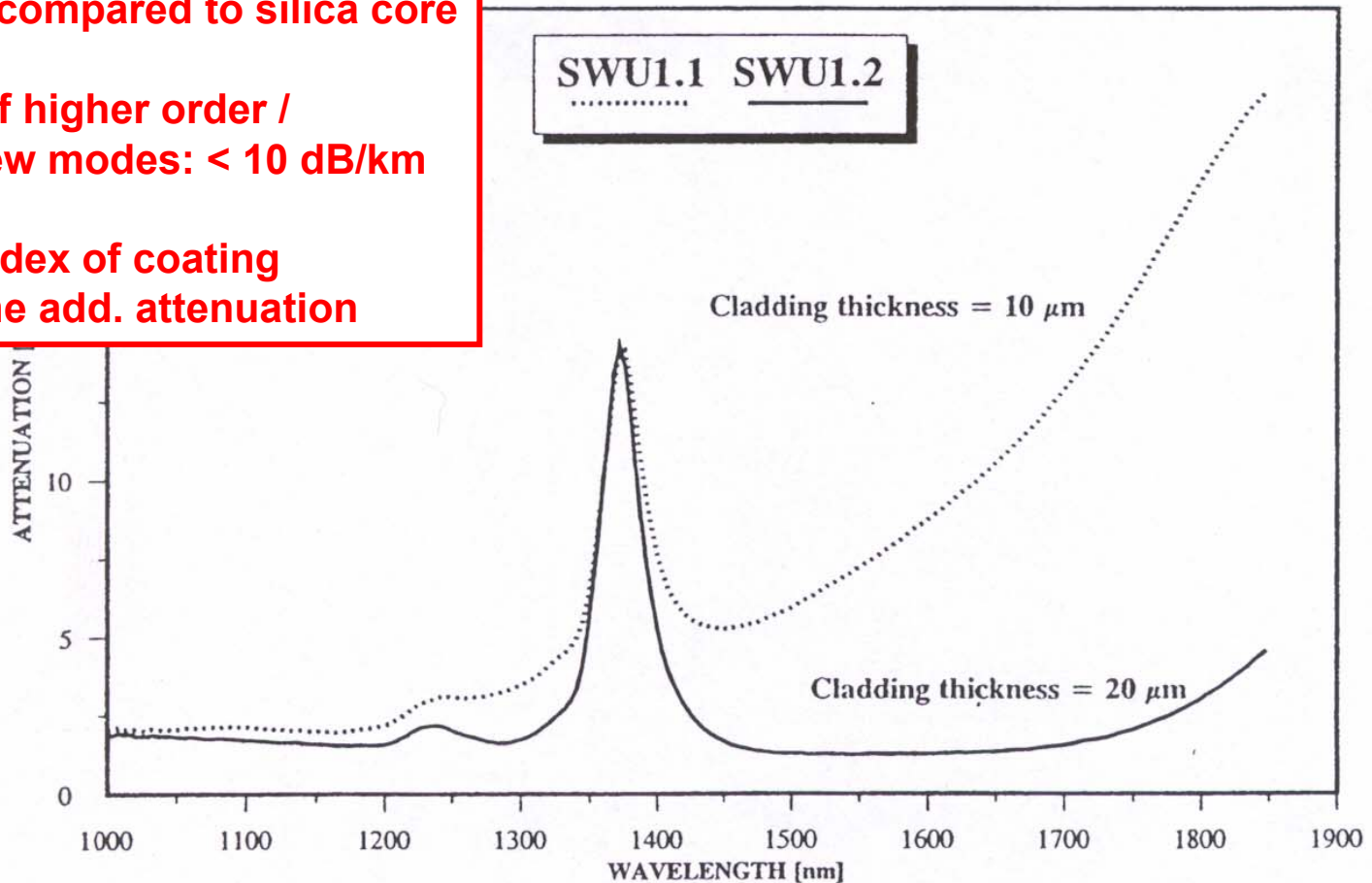
# AS-fibers in IR-region: Influence of cladding thickness

Source: Heraeus Quarzglas

**Remark:**  
Silica cladding has (nearly) same  
attenuation, compared to silica core

**Addit. loss of higher order /  
skew modes: < 10 dB/km**

**Refractive-Index of coating  
influences the add. attenuation**



# Hard Clad Fibers: properties

**Gerhard Schötz, Heraeus Tenevo AG**

**Jeffrey Miller, OFS Specialty Photonics Group:**

**„Quarzglas-Dickkernfasern“**

**(Presentation in Offenburg, 26.03.03)**

**Jim Clarkin, Polymicro Technologies:**

**„Hard Clad Fibers for Automotive Applications“**

# Polymer Clad: technical comments

**Higher attenuation with absorption bands,  
especially above 900 nm**

**Numerical aperture from 0.30 to 0.65  
wavelength-dependent, especially  
above 900 nm**

**UV- and blue absorption strongly influenced  
by composition: to be adjusted to  
applications**

**Chemical resistance and strength: given  
by composition**

**Adhesion to core: given by the composition**

**Connectorization: to be adjusted**

# CERN-detector for high-energy particles



**With special  
600  $\mu\text{m}$  HCS-fibers**



**Next project: Detector  
for Tesla-Linearcollider  
with 500 GeV total energy**

# Polymer/Hard Clad Fibers: applications

**Automotive applications**

**Illumination and lighting, over long lengths**

**Adverse environments: detection of radiation or high-energy particles (CERN-project)**

**Sensor-applications using ATR  
(hard-clad substituted by sensitive cladding material)**

# Polymer Optical Fibers: properties

Details see, e.g.

Ziemann et.al.: “Polymer Optical Fibers”

In this presentation:

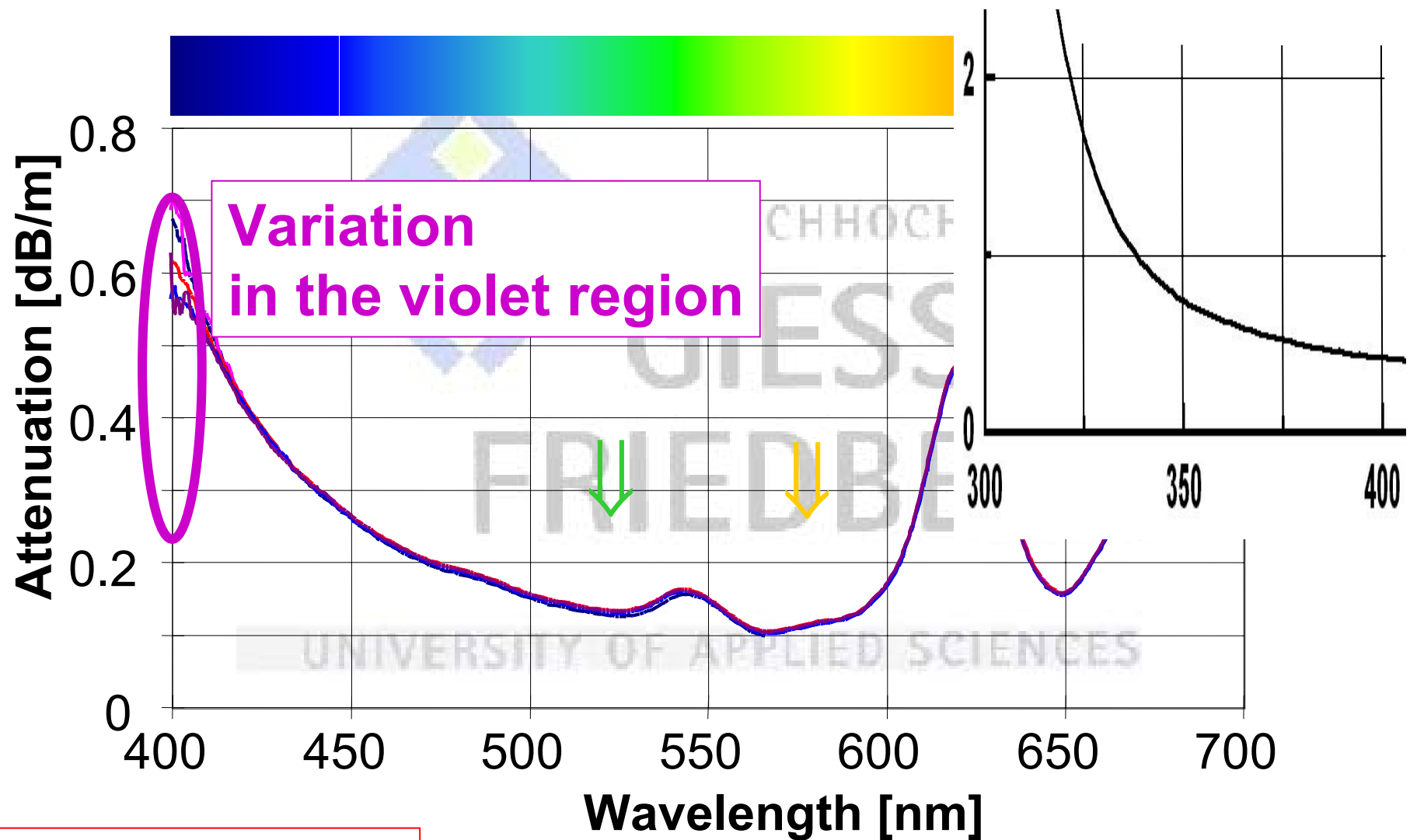
Performance in UV-region:

basic attenuation

UV-induced loss

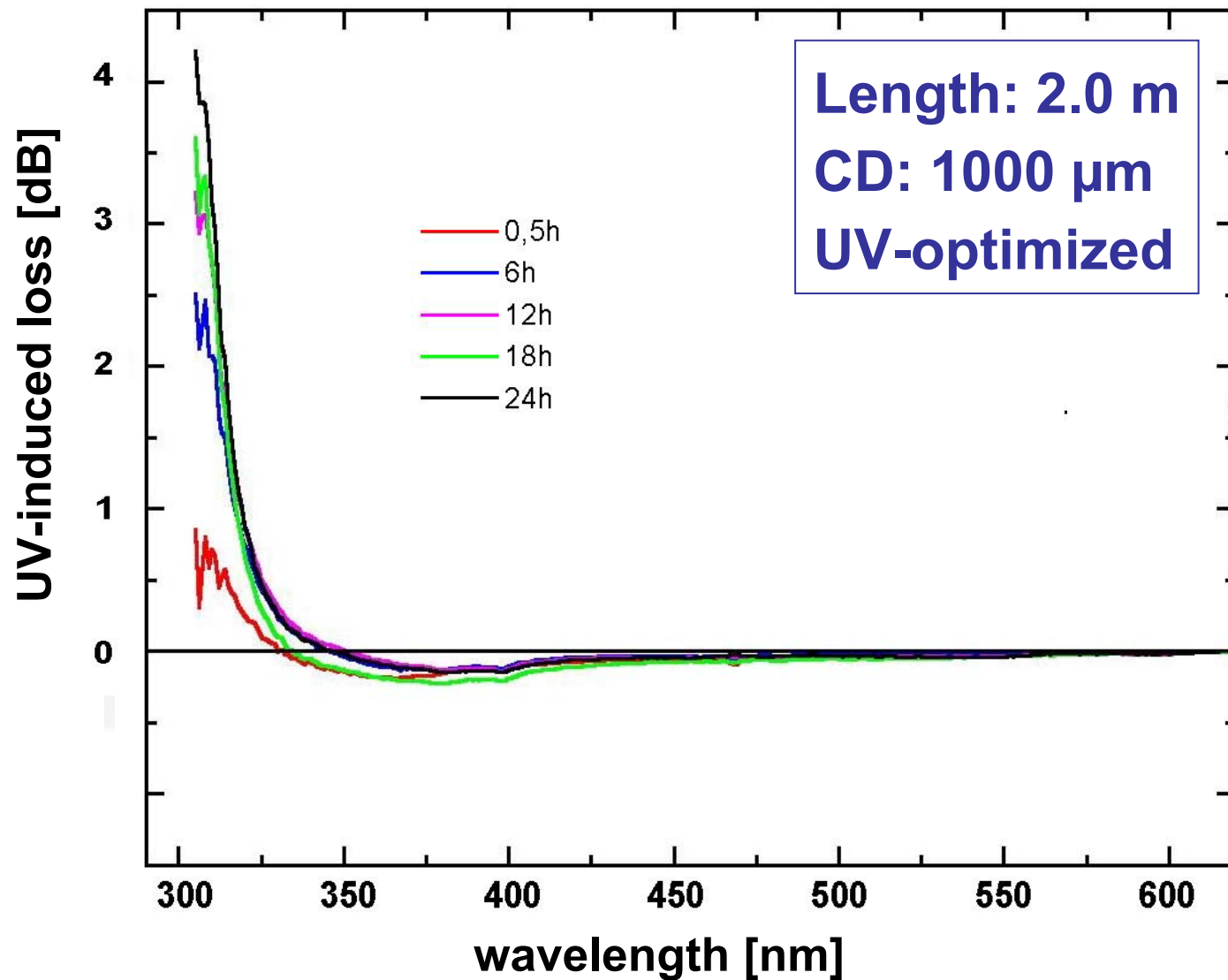
Excitation-dependent attenuation

# Attenuation of Standard PMMA-POF (1mm

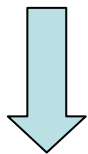
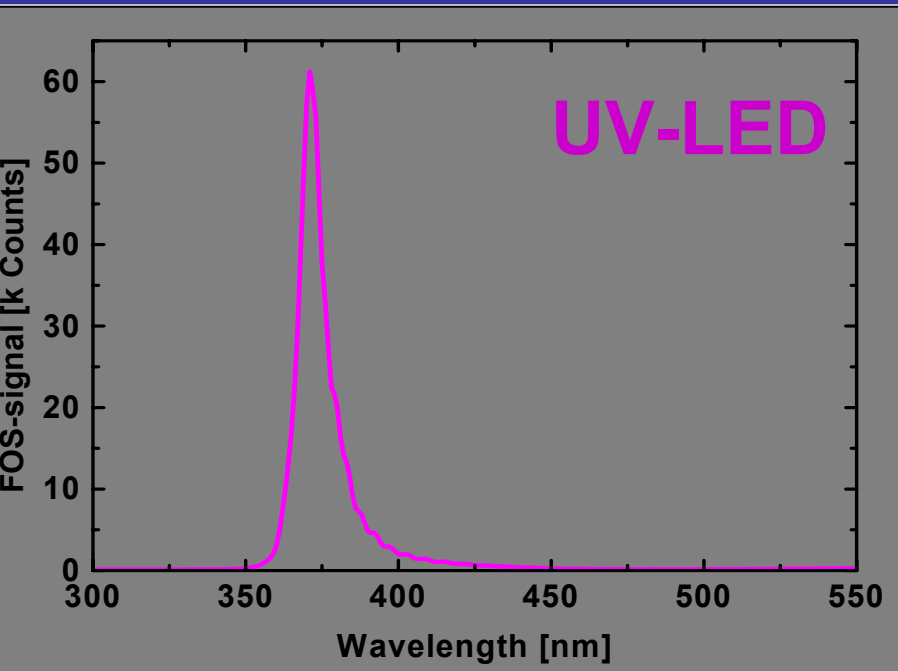


**dB/m, not dB/km**

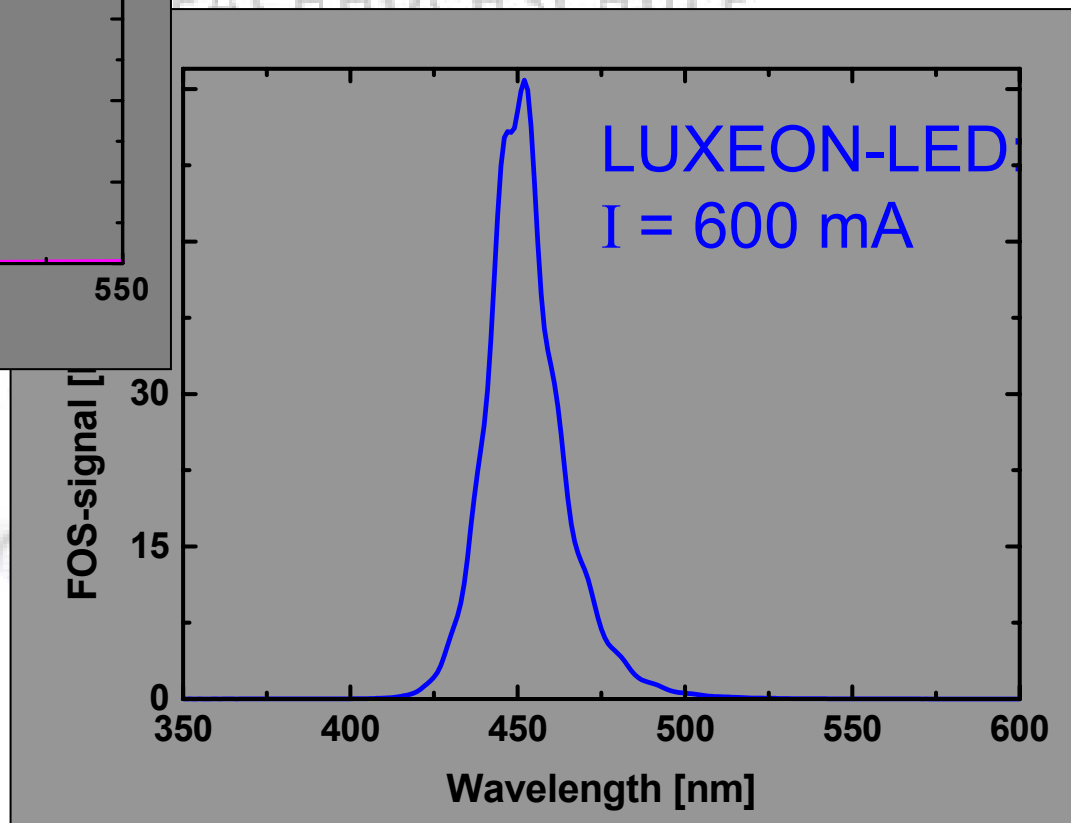
# Induced loss during Xe-lamp irradiation



# Spectra of UV- and Blue-LEDs



UV-A spectroscopy  
including fluorescence



# Polymer Clad of POF

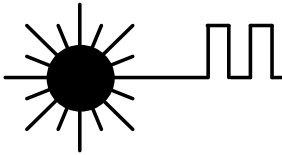
## Attenuation

higher attenuation of cladding  
additional source: scattering at core-  
cladding interface  
strongly dependent on excitation

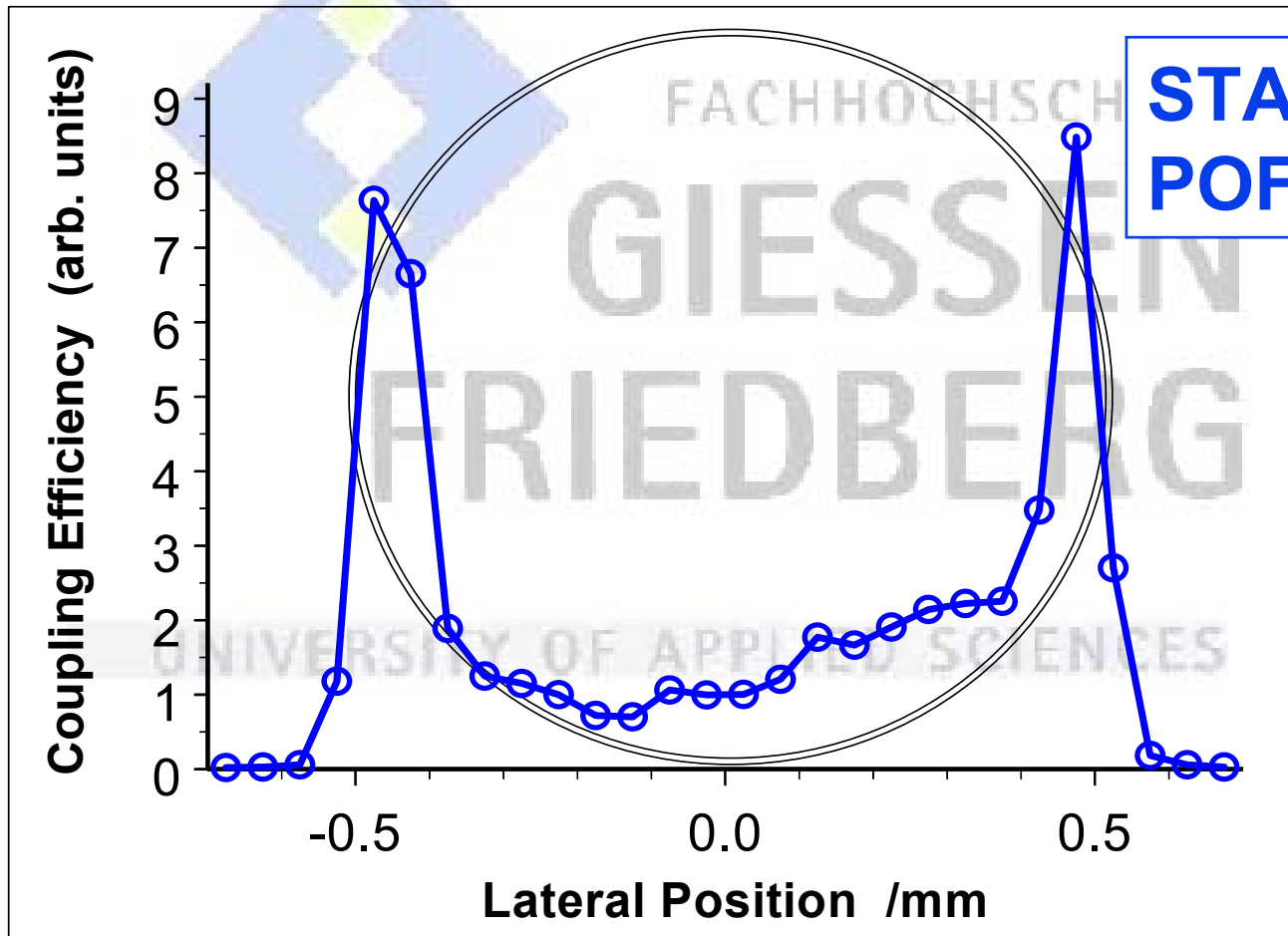
Numerical aperture: 0.15 .. 0.65

UV- and blue absorption strongly influenced  
by composition: to be adjusted to  
applications

# Scattering: light detection due to radial excitation



Source: Poisel, POFAC



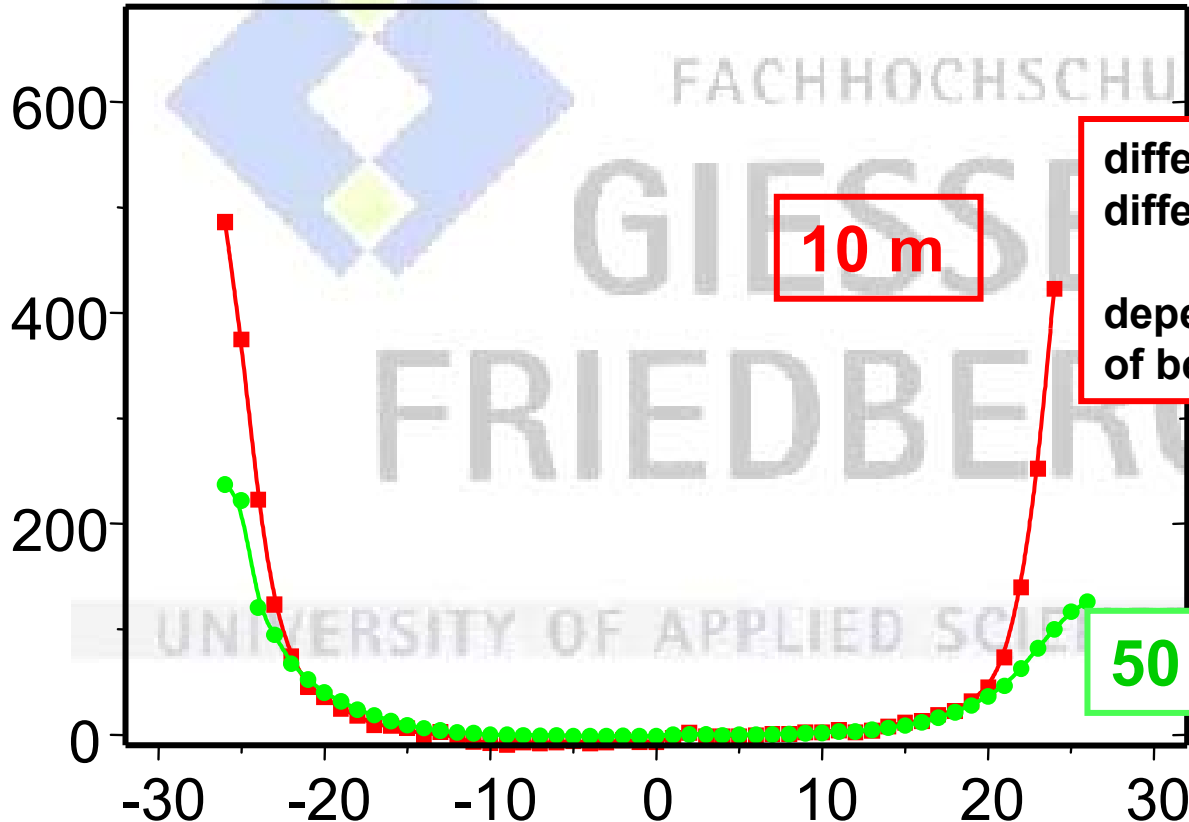
**STANDARD  
POF**

# Excitation-dependent losses

$\lambda = 594 \text{ nm}$

STD NA

ADDITIONAL  
ATTENUATION [dB / km]



10 m

different bending loss  
different bandwidth

depending on position  
of bending

50 m

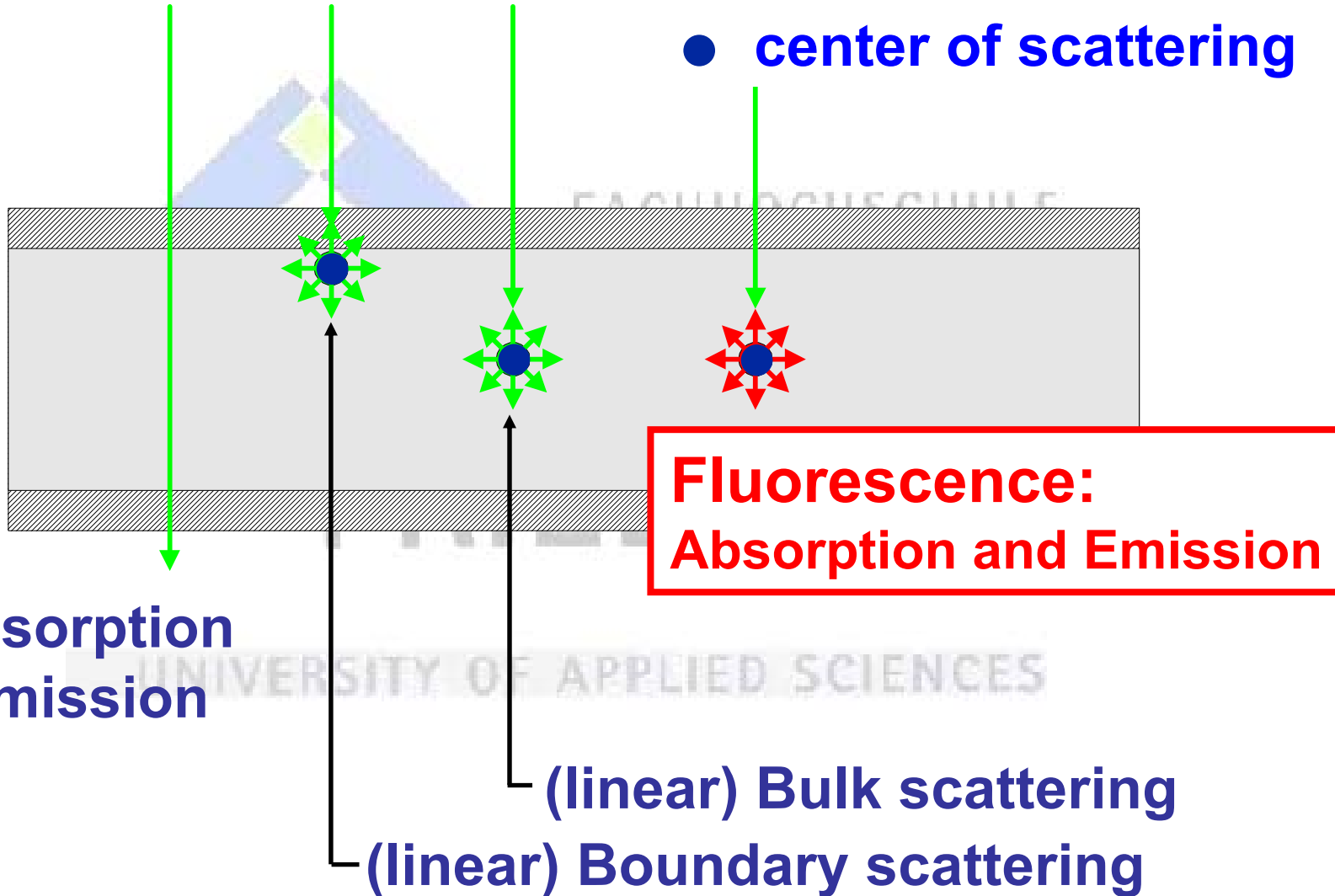
INPUT/OUTPUT ANGLE [°]

# Fluorescence POF (FPOF)

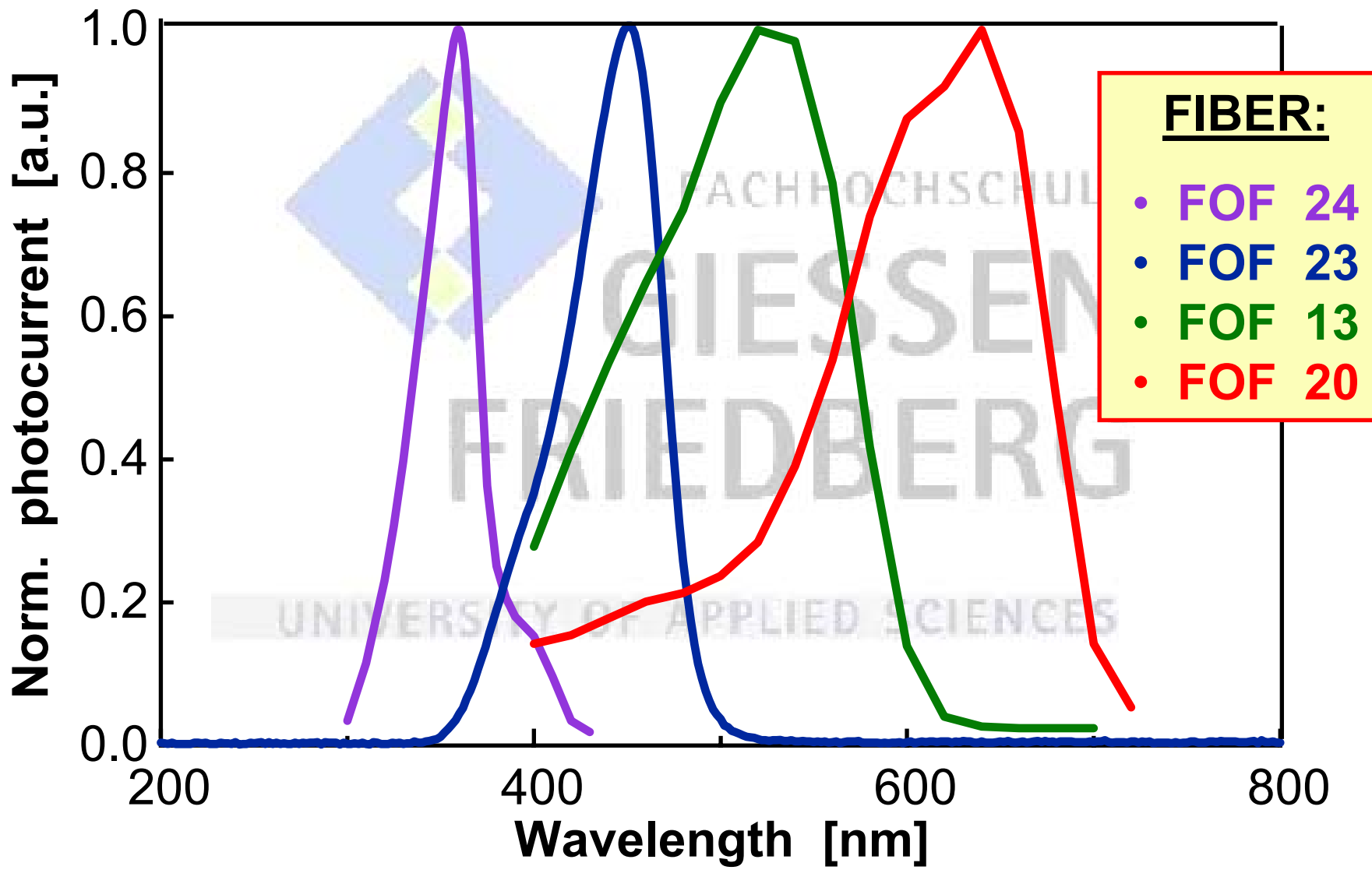
## With doping

- **different materials with different fluorescence spectra**
  - **in the core**
  - **in the cladding**
- 
- **Scintillating fiber**
  - **Wavelength-shifting**

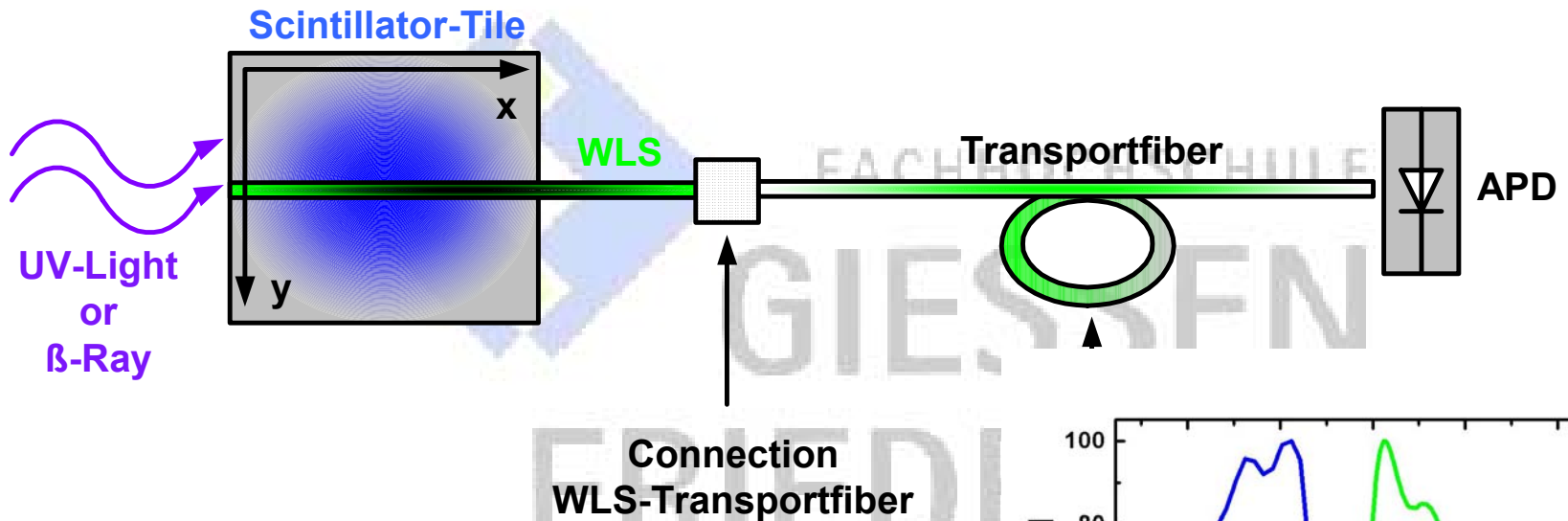
# Basics of FPOFs: lateral excitation



# Absorption spectra of different FOFs

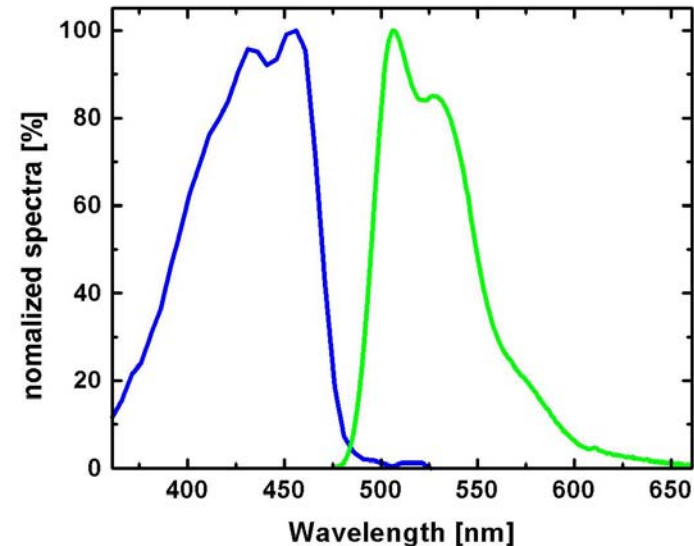


# Recommendation for TESLA-detector



## Simulation of high-energy particle:

- UV – Light
- $\beta$  - Ray



# Outlook for TC-fibers

**Thick-core Step-Index Fibers can be used in many (new or well-known) applications  
many possibilities are feasible**

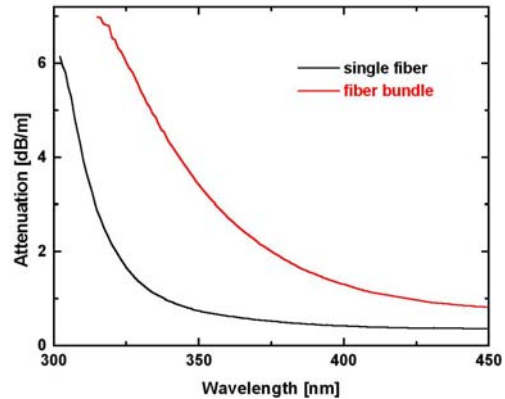
**Starting with the detailed description of the requirements (for the whole system) within the application, the fiber has to be selected from existing ones or adjusted  
(many solutions possible!)**

**Parallel,**

- critical parameters have to be studied**
- test-procedures (and standards) have to be established  
in a cooperation of end-users and suppliers**

## POF for UV-applications

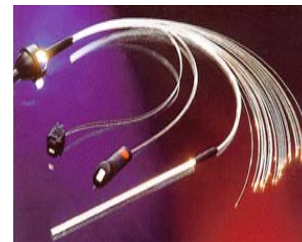
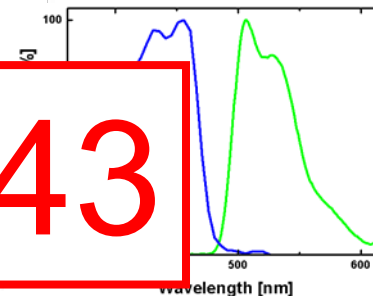
- Good transmission in UV-A
- Flexible waveguide
- POF-bundle possible
- New UV-LEDs



## Fluorescent POF

- Absorption adjustable
- Colour adjustable
- Detection of energy particles and radiation
- Optical slinging

Booth C1. 644, 543



## Illumination and advertisement

- End- or side-illumination
- Fiber-bundles vs. thick-core fibers
- Efficient light coupling
- New blue and white LEDs